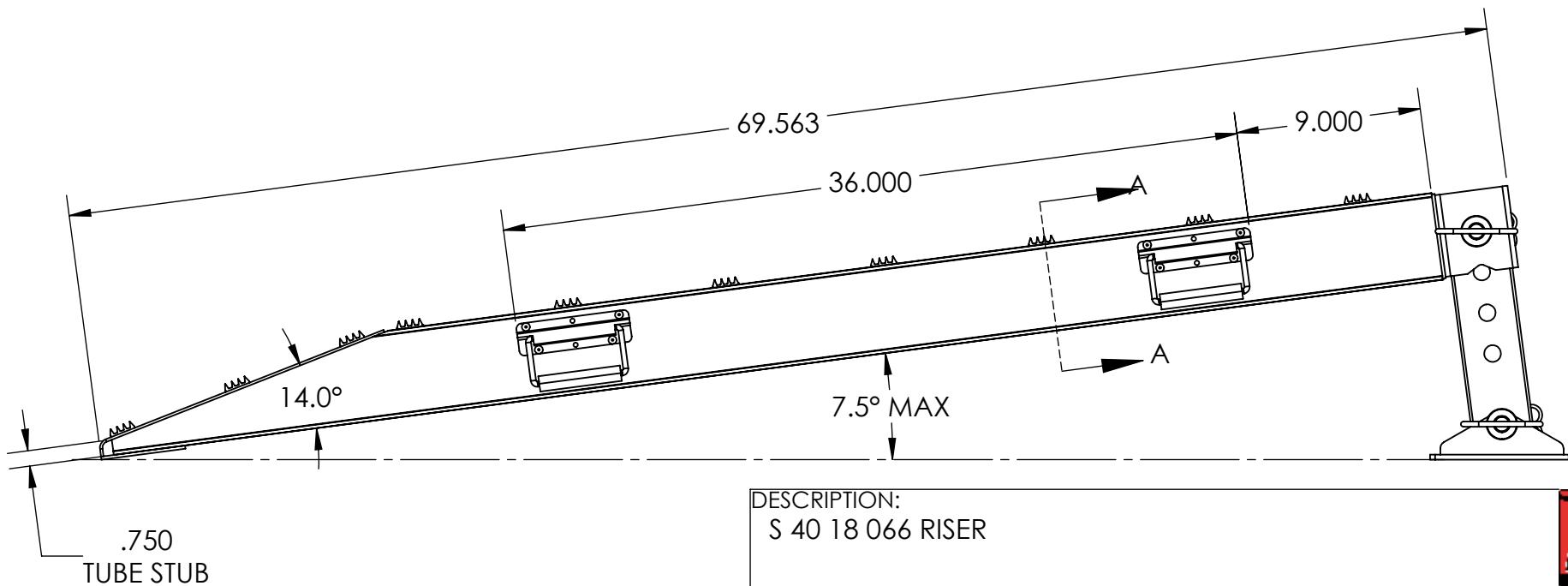


SECTION A-A



DESCRIPTION:
S 40 18 066 RISER

SPECIFICATIONS

LENGTH	66"
WIDTH	18"
HEIGHT	6 1/16" - 12"
CAPACITY	40,000 LBS
WEIGHT	79 LBS EACH

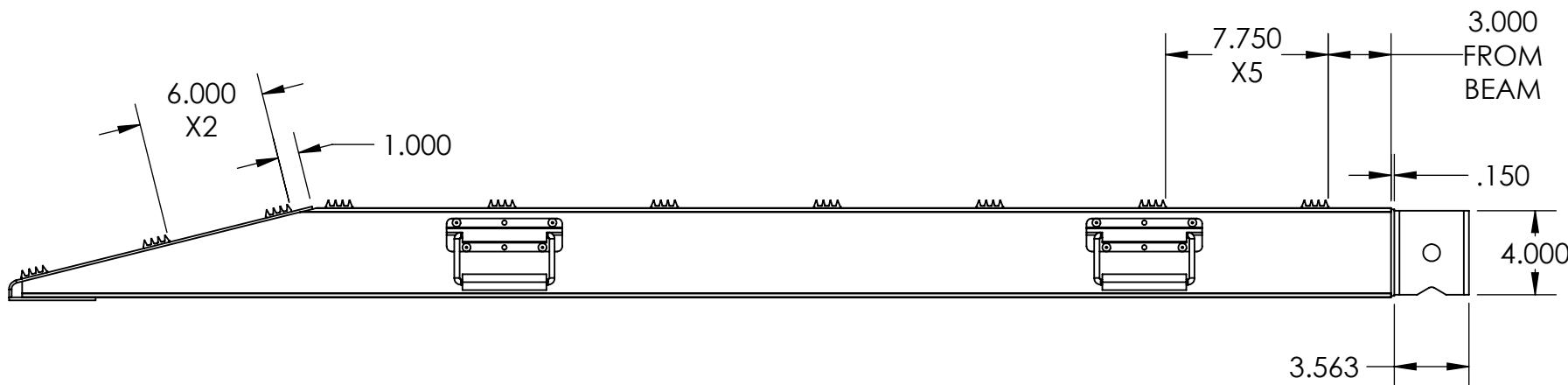
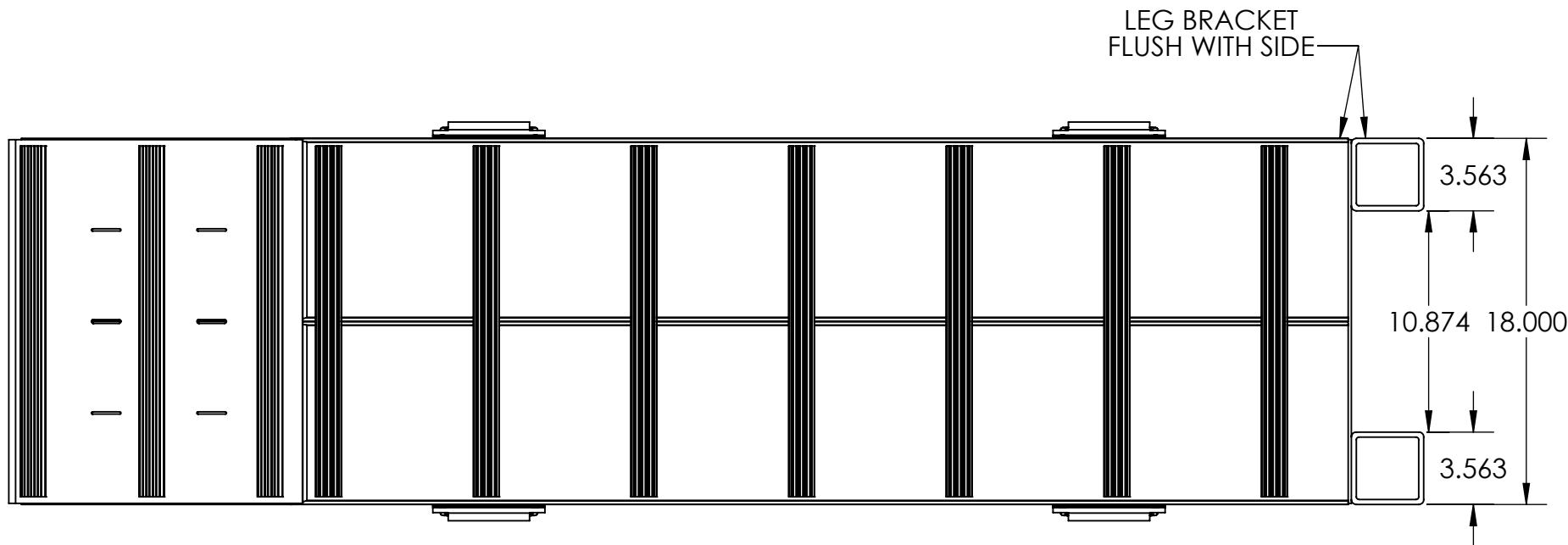
PART #
S 40 18 066 RISER



DRAWN BY: MNL

10/14/2022 REV

QUOTE #
Q10113



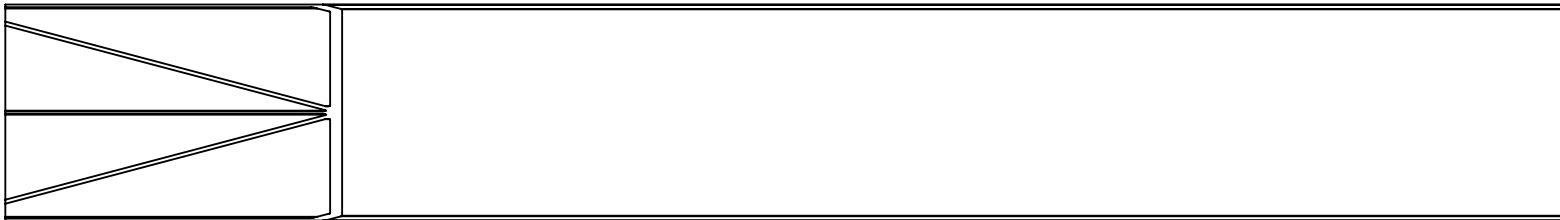
DESCRIPTION:
Q10113 RAMP STRUCTURE

SHEET 2 OF 10

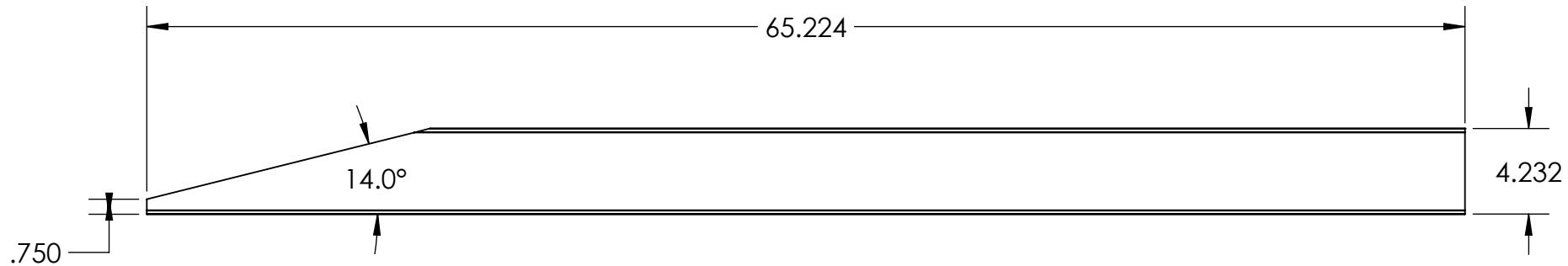


DRAWN BY:MNL

SPECIFICATIONS		PART #
LENGTH	-	
WIDTH	-	
HEIGHT	-	
CAPACITY	-	MATERIAL: - 10/14/2022 REV
WEIGHT	-	QUOTE #: - Q10113



beam must be cut as shown above. Center with 3 ribs must be at top of angle cut.

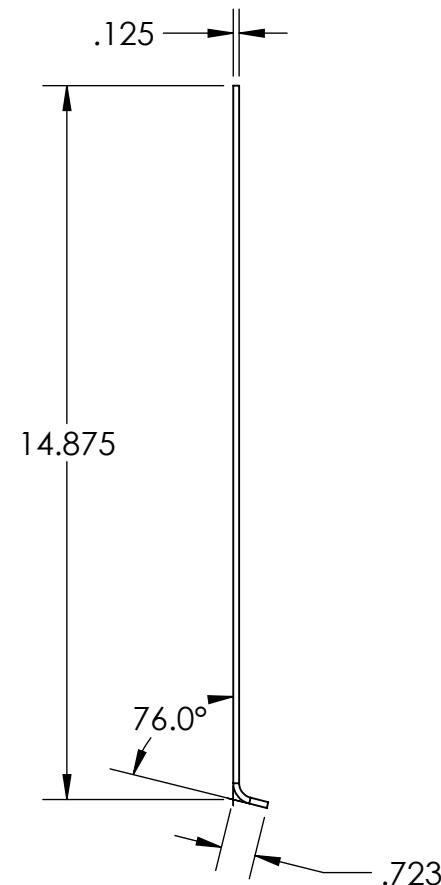
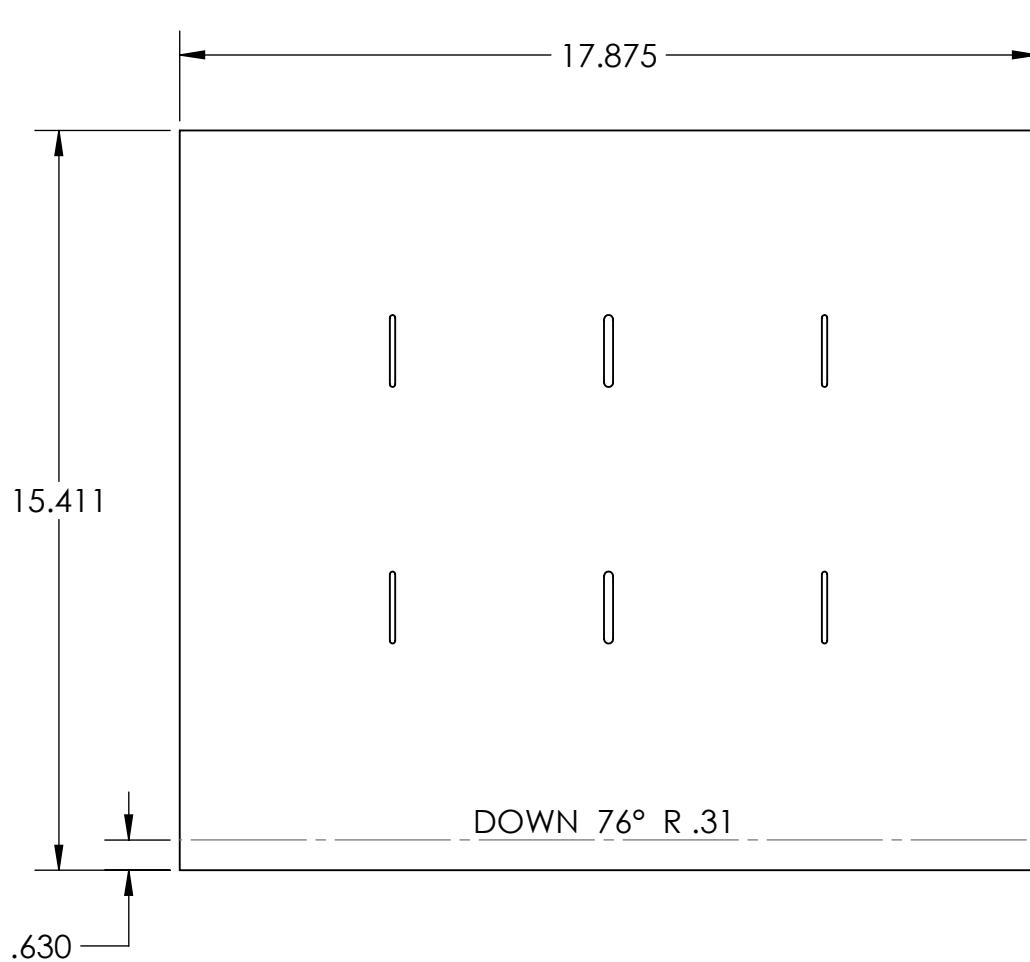


DESCRIPTION:
Q10113 4.25" X 9" TRUSS TUBE

SHEET 3 OF 10



SPECIFICATIONS		PART #	DRAWN BY: MNL	
LENGTH	65.224	Q10113 BEAM		
WIDTH	9"			
HEIGHT	4.5"			
CAPACITY	-	MATERIAL: 6061-T6 (SS)	10/14/2022	REV
WEIGHT		PATENT #: -	QUOTE #	-



DESCRIPTION:
Q10113 FOOT PLATE

SHEET 4 OF 10

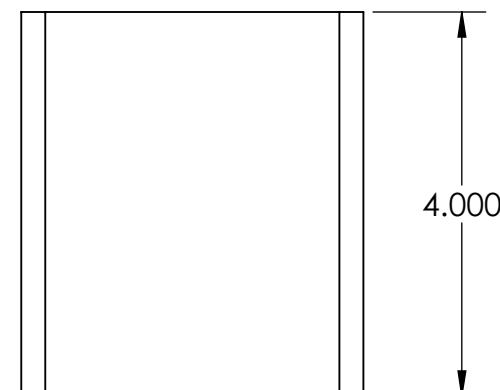
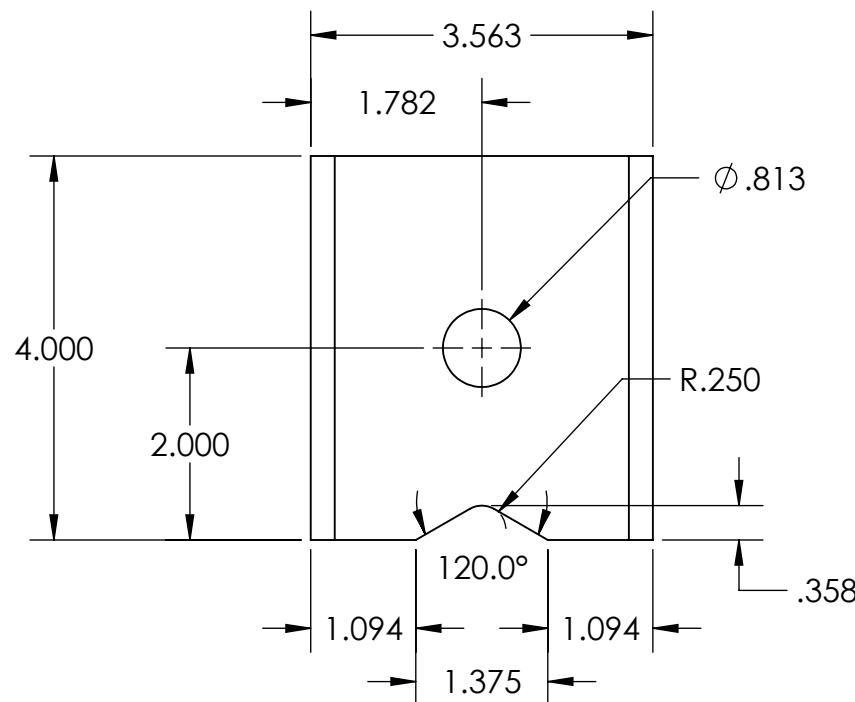
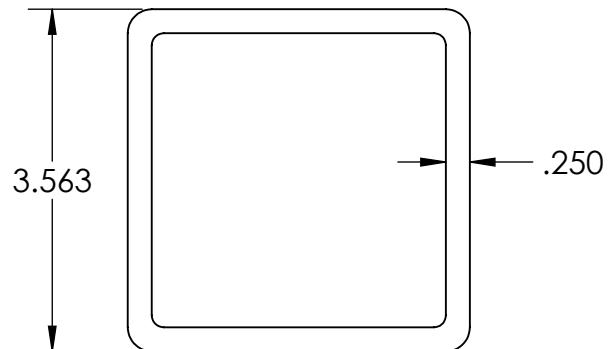


DRAWN BY:MNL

SPECIFICATIONS

PART #

LENGTH	.125 X 15 5/8" X 17.875	Q10113 FOOT PLATE	10/14/2022	REV
WIDTH	-			
HEIGHT	-			
CAPACITY	-	MATERIAL: 5052-H32		QUOTE #
WEIGHT	-		PATENT #: -	-



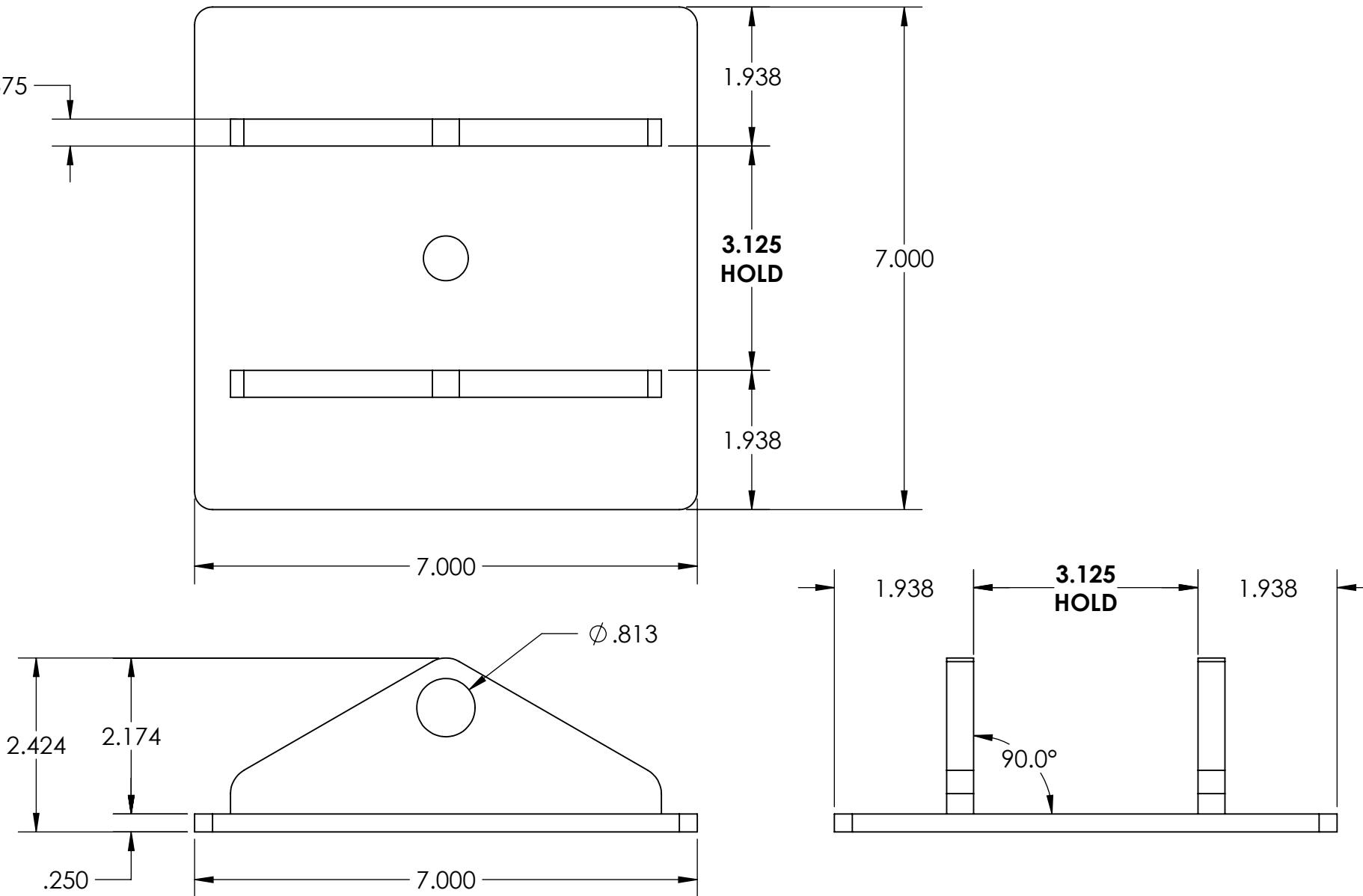
DESCRIPTION:
Q10113 3.563sq x .250" LEG BRACKET

SHEET 5 OF 10



DRAWN BY:MNL

SPECIFICATIONS		PART #
LENGTH	4.000	Q10113 LEG BRACKET
WIDTH		
HEIGHT		
CAPACITY		MATERIAL: 6005-A
WEIGHT		10/14/2022 QUOTE #



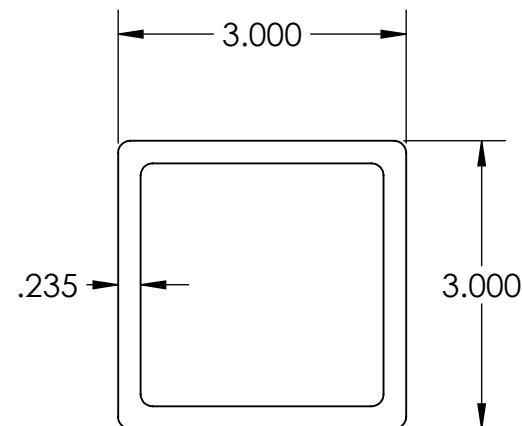
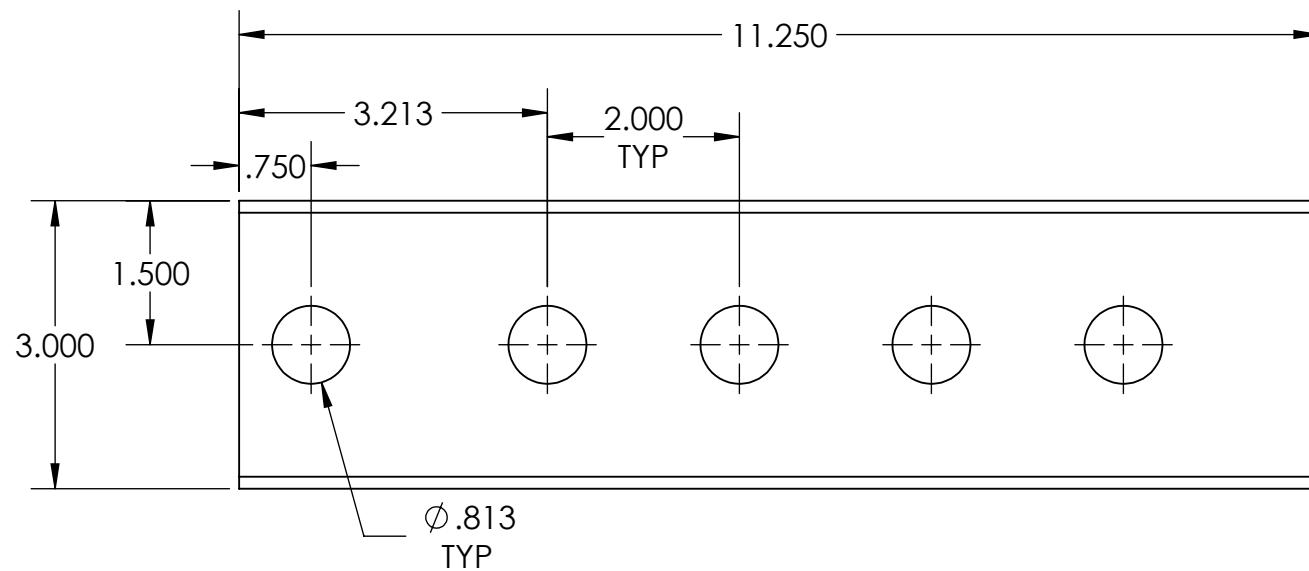
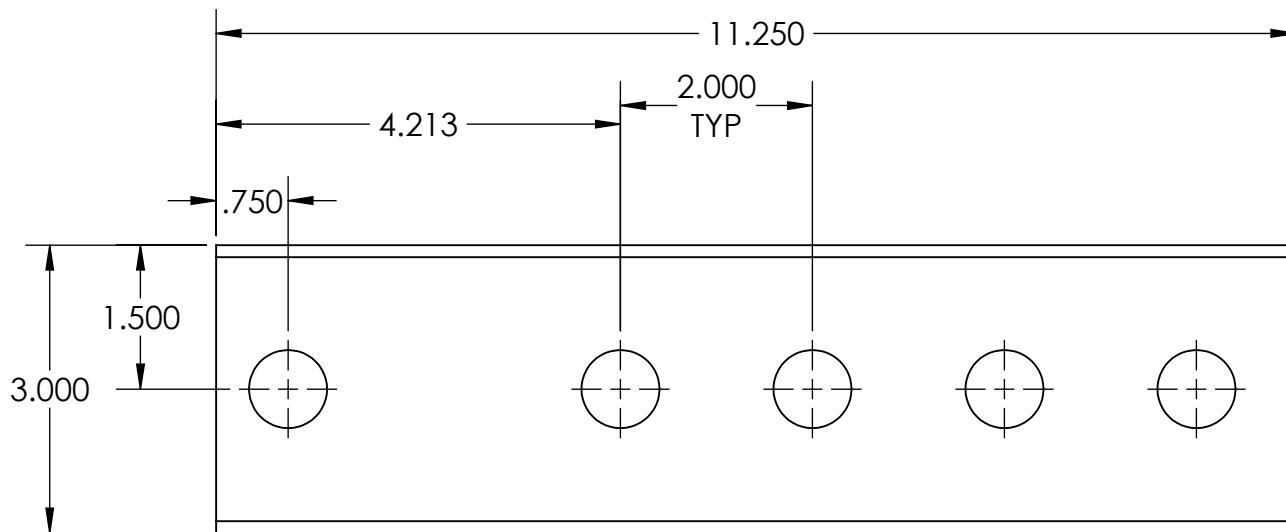
DESCRIPTION:
Q10113 PIVOT FOOT ASSY

SHEET 6 OF 10



DRAWN BY:MNL

SPECIFICATIONS		PART #
LENGTH	-	Q10113 PIVOT FOOT ASSY
WIDTH	-	
HEIGHT	-	
CAPACITY	-	MATERIAL: -
WEIGHT	-	10/14/2022
		QUOTE #: -
		Q10113



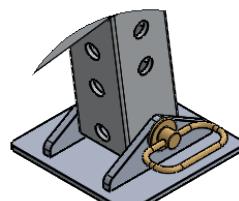
DESCRIPTION:
Q10113 3sq x .235 LEG TUBE

SPECIFICATIONS		PART #
LENGTH	11.250	Q10113 LEG TUBE
WIDTH		
HEIGHT		
CAPACITY		MATERIAL: 6005-A
WEIGHT		10/14/2022
		QUOTE #:
		Q10113

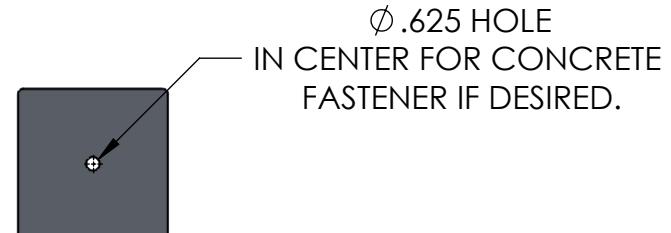
SHEET 7 OF 10



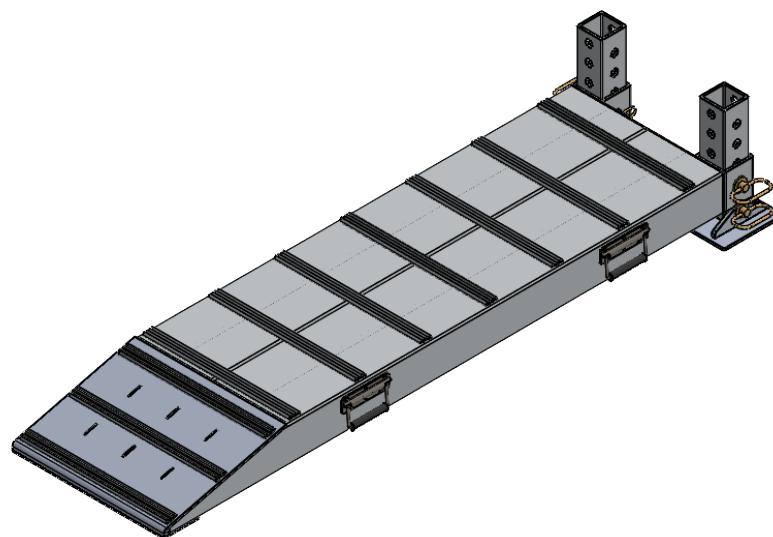
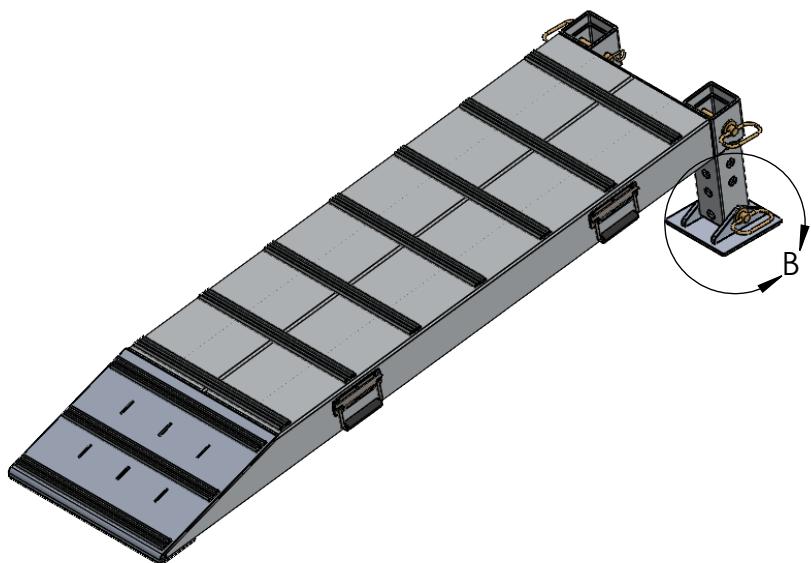
DRAWN BY:MNL



DETAIL B



∅ .625 HOLE
IN CENTER FOR CONCRETE
FASTENER IF DESIRED.



DESCRIPTION:
S 40 18 066 RISER

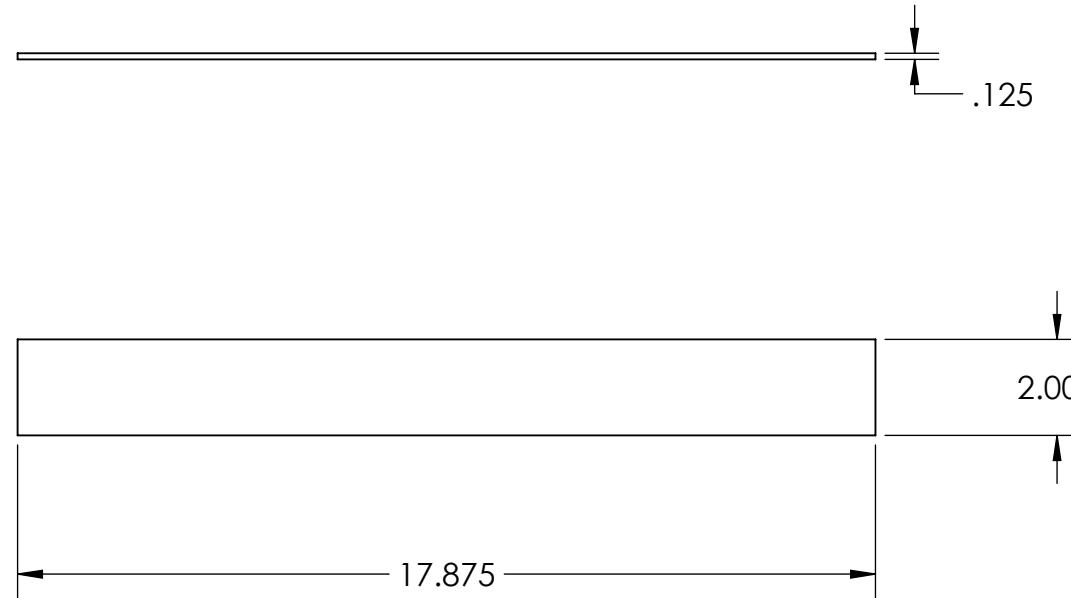
SHEET 8 OF 10



DRAWN BY:MNL

SPECIFICATIONS

LENGTH	66"	PART #	S 40 18 066 RISER	
WIDTH	18"			
HEIGHT	6 1/16" - 12"			
CAPACITY	40,000 LBS	MATERIAL:	10/14/2022	REV
WEIGHT	79 LBS EACH	PATENT #:	Q10113	QUOTE #



DESCRIPTION:
Q10113 BOTTOM NOSE PLATE

SPECIFICATIONS

LENGTH	17.875 X 2.000
WIDTH	
HEIGHT	-
CAPACITY	-
WEIGHT	-

PART #

Q10113 BOTTOM NOSE PLATE



DRAWN BY: MNL

MATERIAL: 5052-H32

10/14/2022

QUOTE #

-

BOM Table

QTY.	LENGTH	DESCRIPTION	NOTES	MATERIAL PART #
2	65.224	Default		AL5050
1	.125 X 15 5/8" X 17.875	Q10113 FOOT PLATE	MESSER - BEND	AL7020
2	4.000	Q10113 3.563sq x .250" LEG BRACKET	MACHINE	AL4011
10	17.250	Q10113 TALL CLEAT		AL6076
2	.150 X 4.125 X 17.875	Q10113 TUBE CAP	MESSER	AL7021
2	11.250	Q10113 3sq x .235 LEG TUBE	MACHINE	AL4010
2	.250 X 7.000 X 7.000	Q10113 FOOT BASE PLATE	MESSER	AL7012
4	.375 X 2.174 X 6.000	Q10113 FOOT SIDE PLATE	MESSER	AL7006
4		.75" x 4.25" HITCH PIN	-	FW1003 (PARTS-STAND-PIN)
4		HAIR PIN		FW1004 (PARTS-HITCH-PIN-CLIP)
4	-	Q8550 STAINLESS STEEL DROP HANDLE		HW1046
16	-	3/16" STAINLESS STEEL RIVET	SSB6-6S - .251-.375" GRIP RANGE	H1410

DESCRIPTION:

SHEET 10 OF 10



DRAWN BY:MNL

SPECIFICATIONS

PART #

LENGTH		MATERIAL:	10/14/2022	REV
WIDTH				
HEIGHT				
CAPACITY			QUOTE #:	
WEIGHT		PATENT #:		