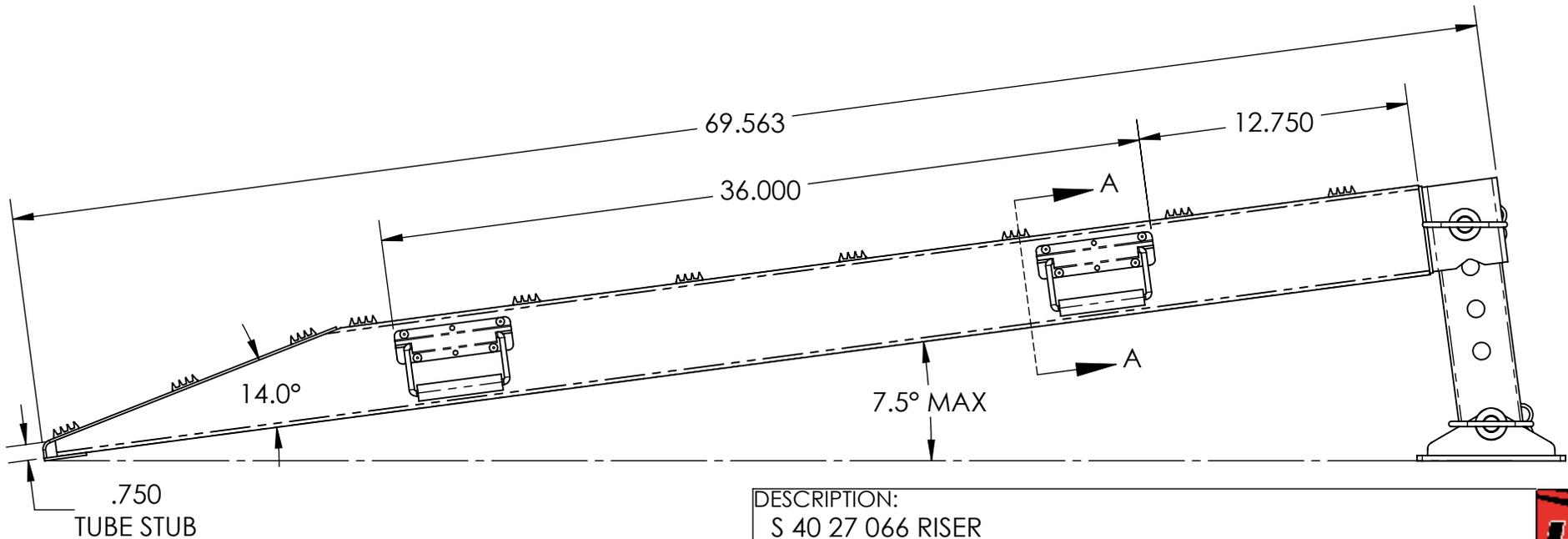


SECTION A-A



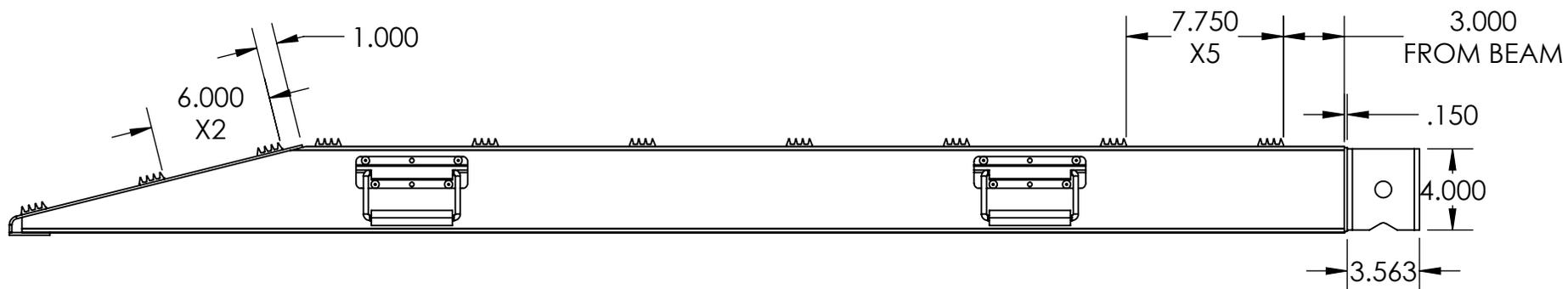
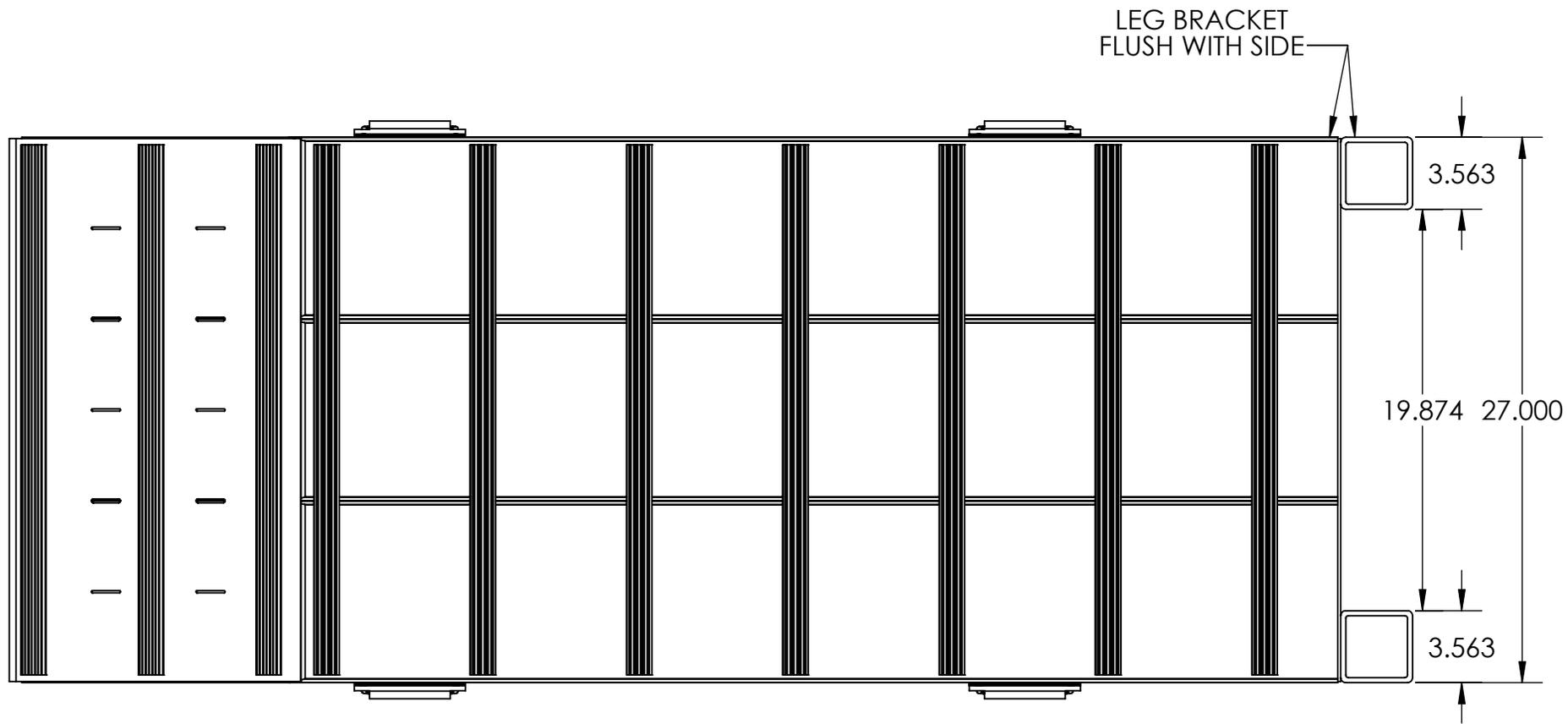
DESCRIPTION:
S 40 27 066 RISER



DRAWN BY: MNL

SPECIFICATIONS		PART #		
LENGTH	66"	S 40 27 066 RISER		
WIDTH	27"			
HEIGHT	6 1/16" - 12"	MATERIAL: -	10/14/2022	REV
CAPACITY	40,000 LBS		QUOTE #	
WEIGHT	112 LBS EACH		PATENT #: -	Q10114

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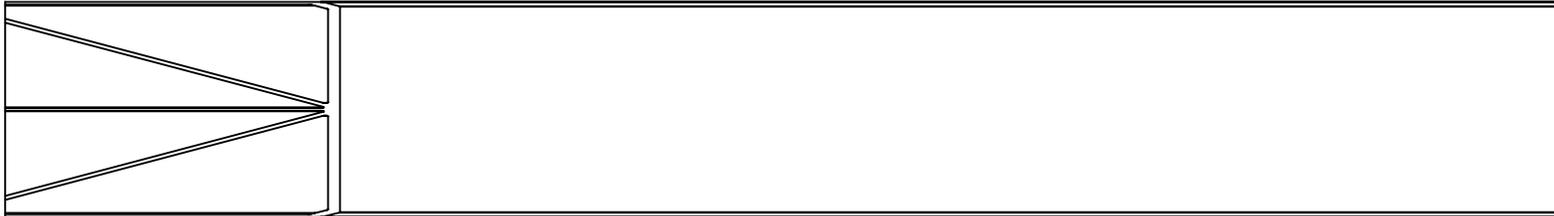
DESCRIPTION:
Q10114 RAMP STRUCTURE

SHEET 2 OF 10

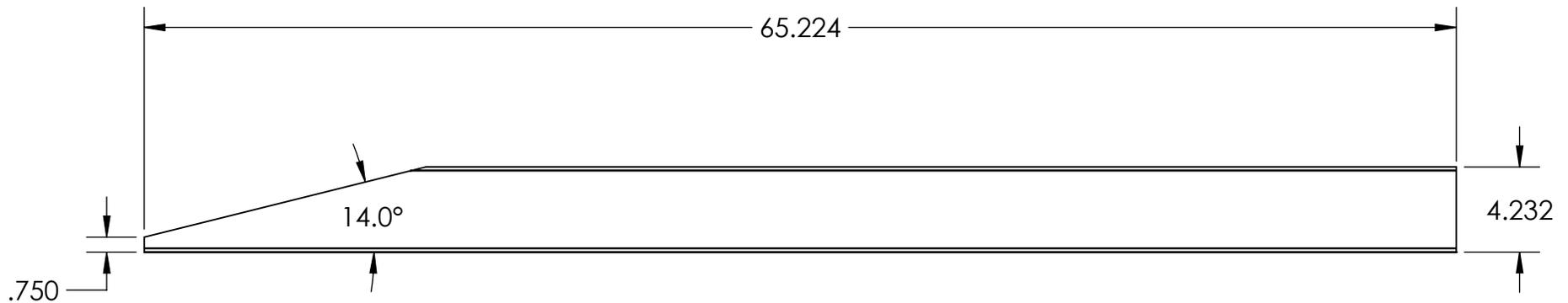


SPECIFICATIONS		PART #	
LENGTH	-	MATERIAL: -	10/14/2022
WIDTH	-		
HEIGHT	-	PATENT #: -	REV
CAPACITY	-		
WEIGHT	-	QUOTE #	Q10114

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beam must be cut as shown above. Center with 3 ribs must be at top of angle cut.



DESCRIPTION:
Q10114 4.25" X 9" TRUSS TUBE

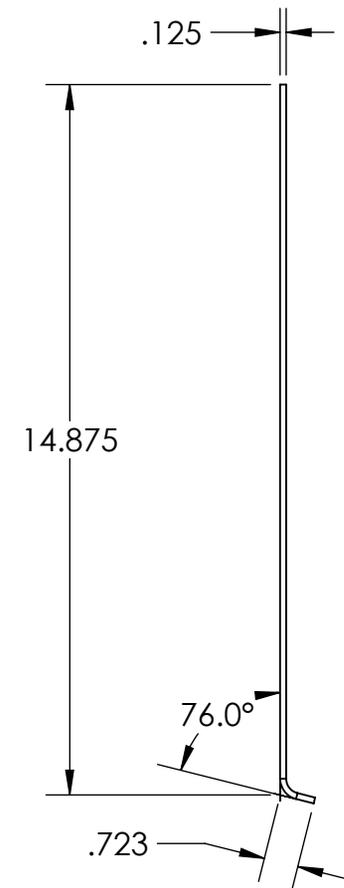
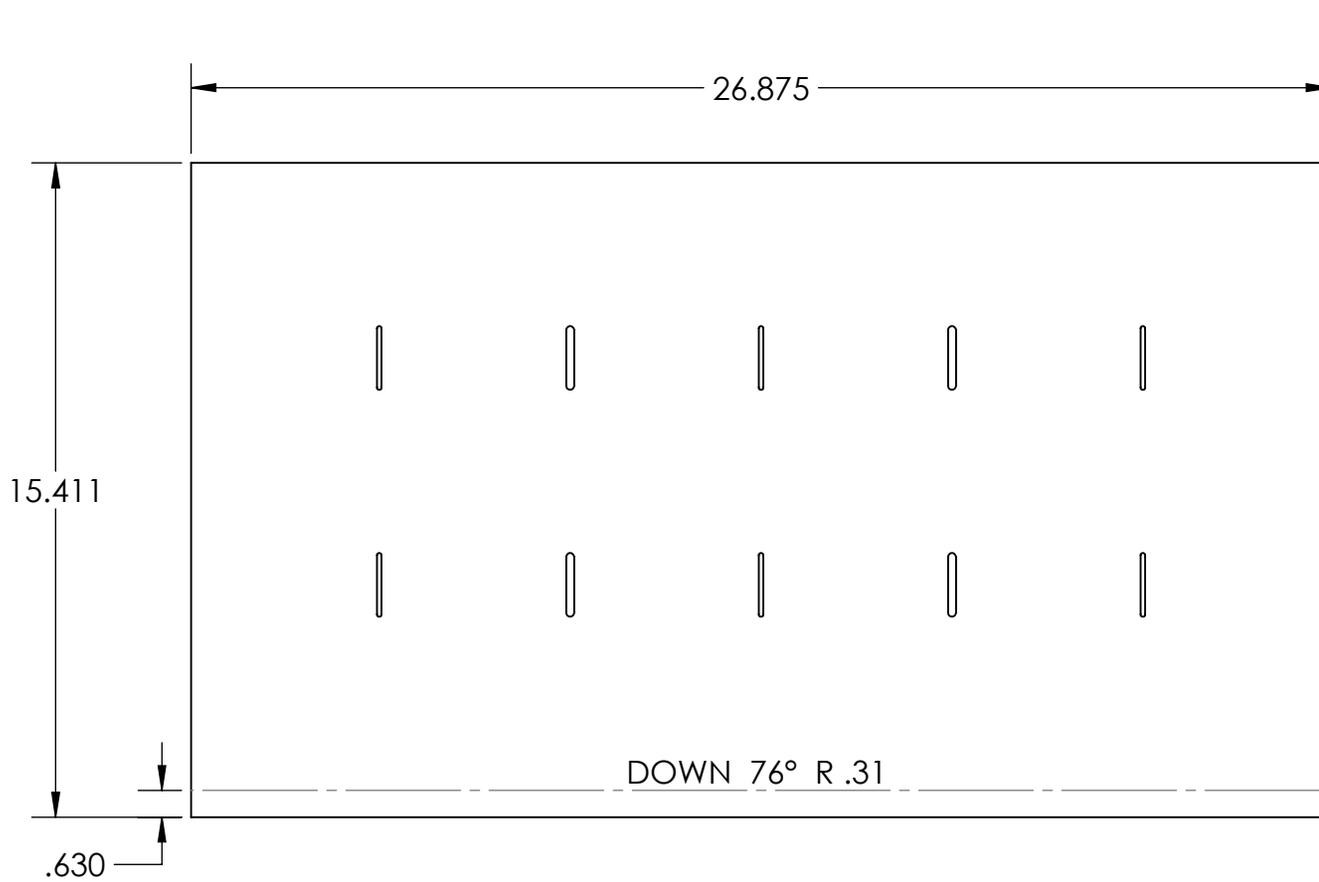
SHEET 3 OF 10



DRAWN BY: MNL

SPECIFICATIONS		PART #	
LENGTH	65.224	Q10114 BEAM	
WIDTH	9"		
HEIGHT	4.5"		
CAPACITY	-	MATERIAL: 6061-T6 (SS)	10/14/2022
WEIGHT		PATENT #: -	QUOTE #
			REV

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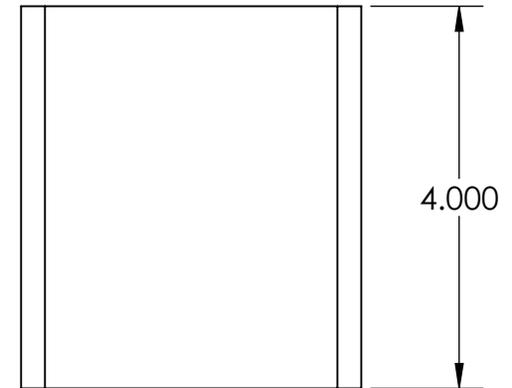
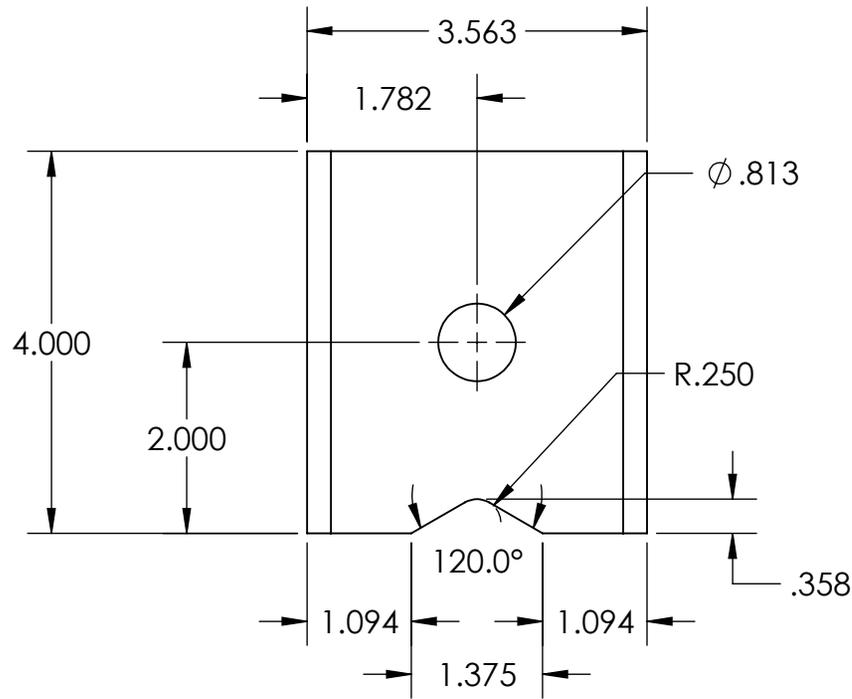
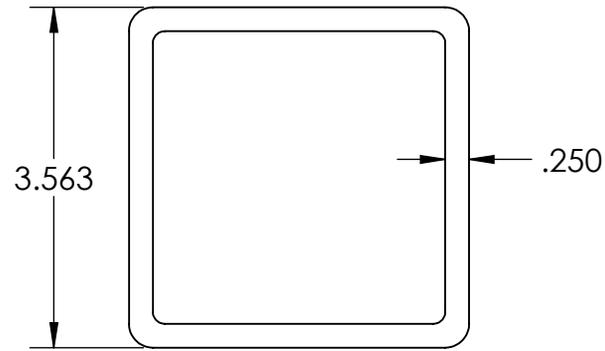
DESCRIPTION:
Q10114 FOOT PLATE

SHEET 4 OF 10



SPECIFICATIONS		PART #	
LENGTH	.125 X 15 5/8" X 26.875	Q10114 FOOT PLATE	
WIDTH	-		
HEIGHT	-		
CAPACITY	-	MATERIAL: 5052-H32	10/14/2022
WEIGHT	-	PATENT #: -	QUOTE #
			REV

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DESCRIPTION:
Q10114 3.563sq x .250" LEG BRACKET

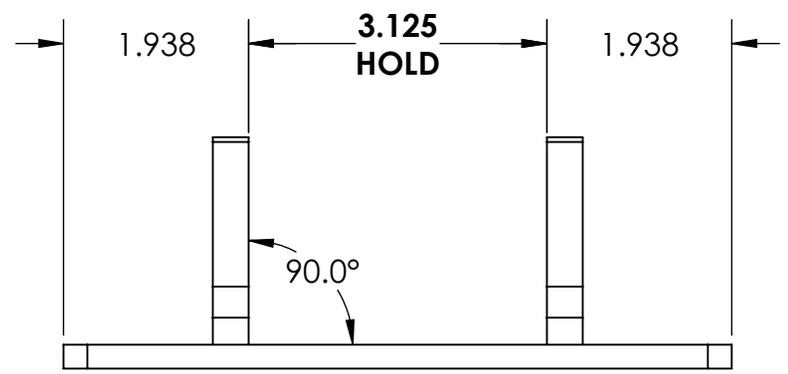
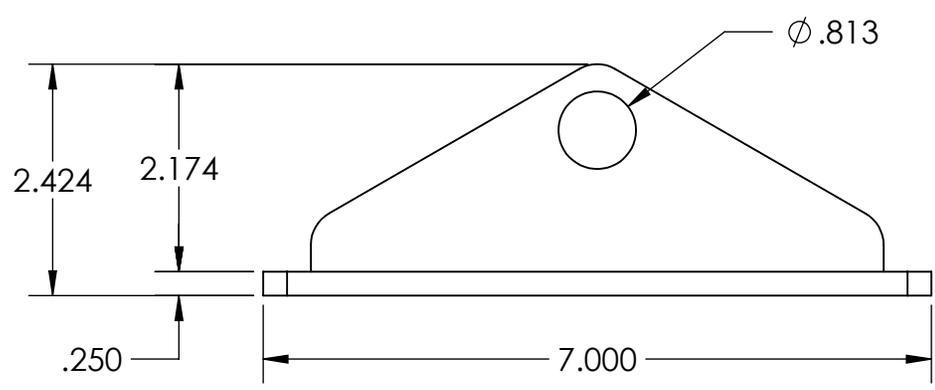
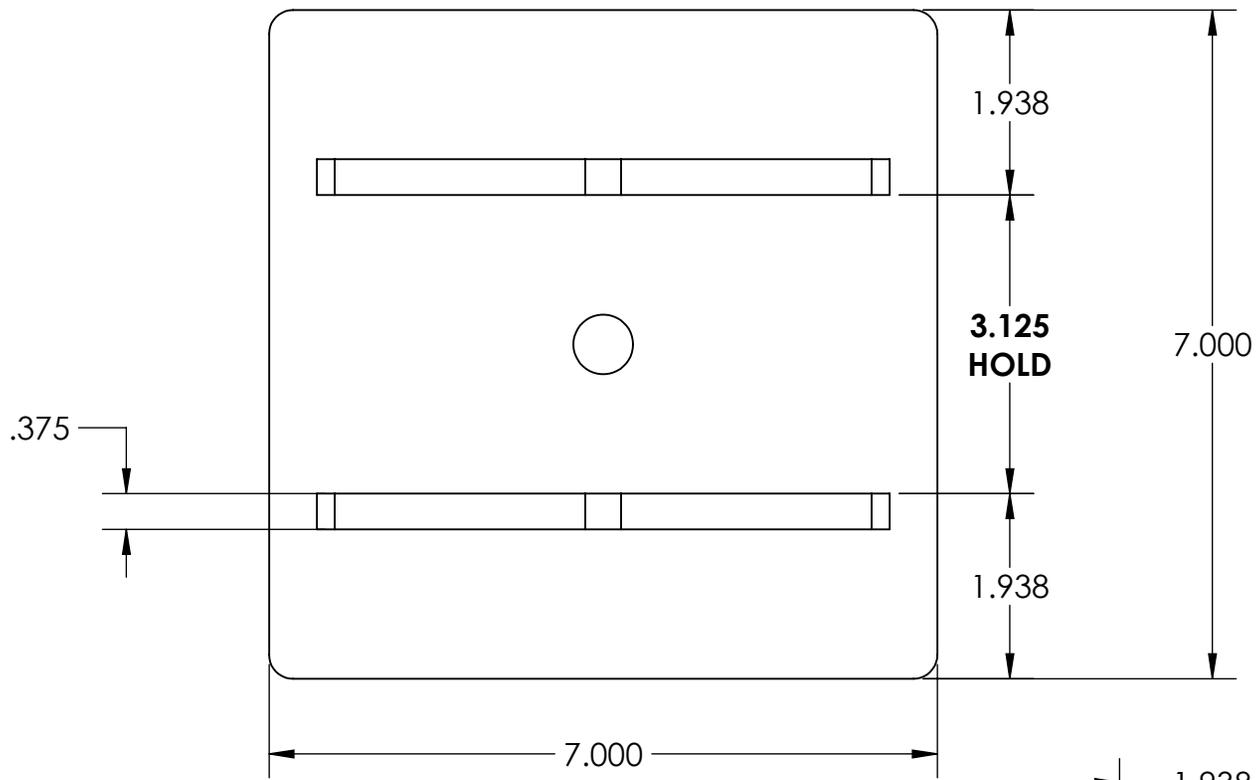
SHEET 5 OF 10



DRAWN BY: MNL

SPECIFICATIONS		PART #	
LENGTH	4.000	Q10114 LEG BRACKET	
WIDTH			
HEIGHT			
CAPACITY		MATERIAL: 6005-A	10/14/2022
WEIGHT		PATENT #:	QUOTE #
			-
			REV

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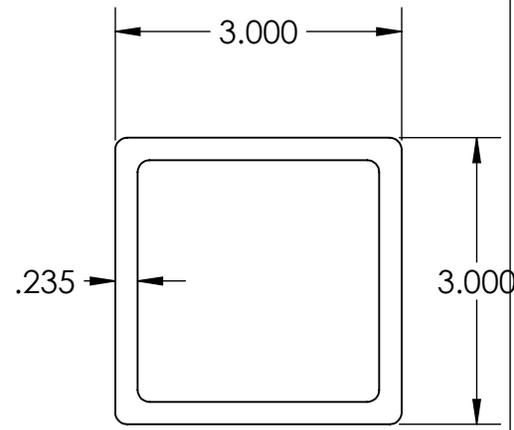
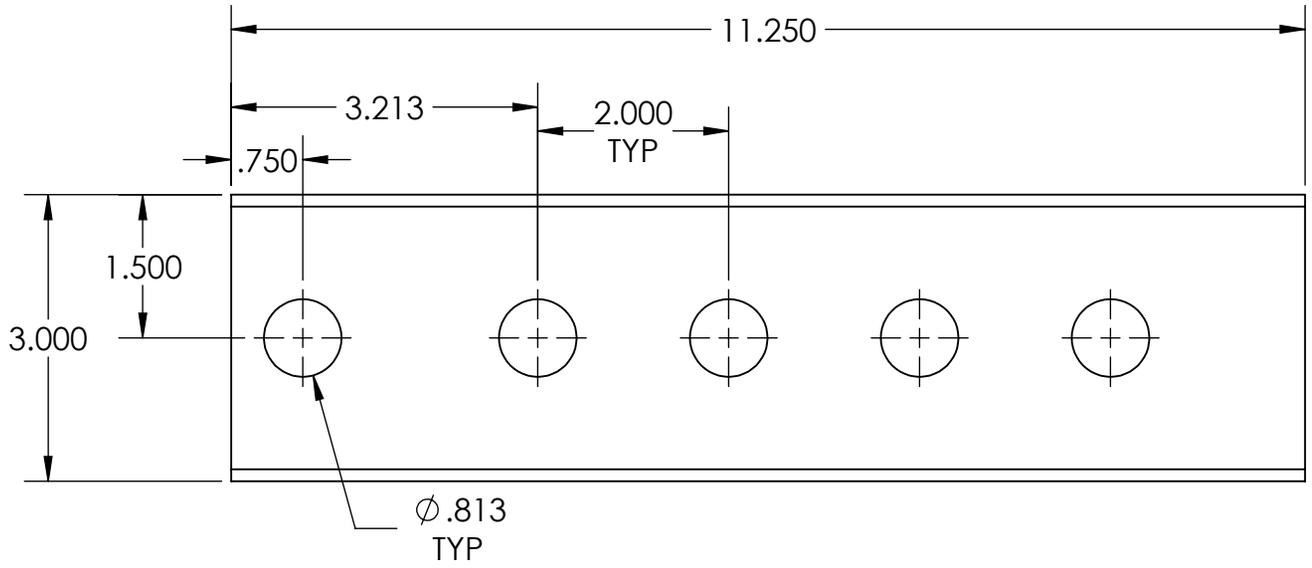
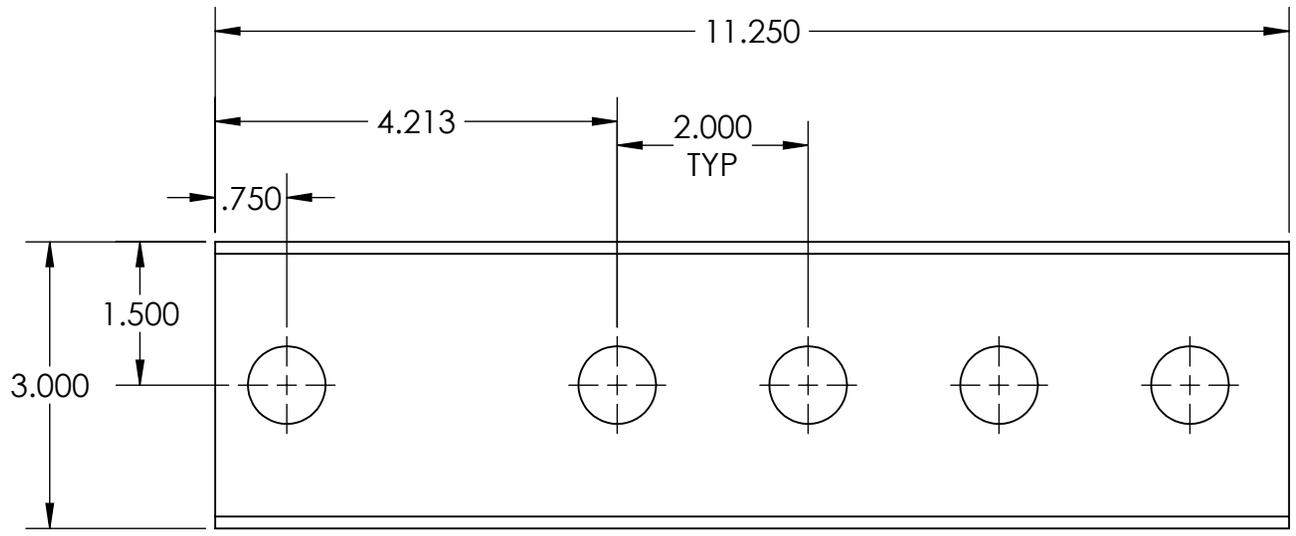
DESCRIPTION:
Q10114 PIVOT FOOT ASSY

SHEET 6 OF 10



SPECIFICATIONS		PART #	DRAWN BY: MNL	
LENGTH	-	Q10114 PIVOT FOOT ASSY		
WIDTH	-			
HEIGHT	-	MATERIAL: -	10/14/2022	REV
CAPACITY	-		QUOTE #	
WEIGHT	-	PATENT #: -	Q10114	

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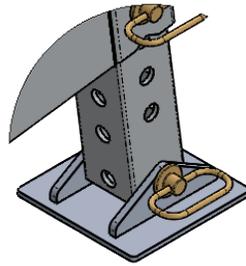
DESCRIPTION:
Q10114 3sq x .235 LEG TUBE

SHEET 7 OF 10

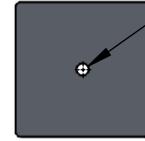


SPECIFICATIONS		PART #	
LENGTH	11.250	Q10114 LEG TUBE	
WIDTH			
HEIGHT			
CAPACITY		MATERIAL: 6005-A	10/14/2022
WEIGHT		PATENT #:	QUOTE #
			Q10114
			REV

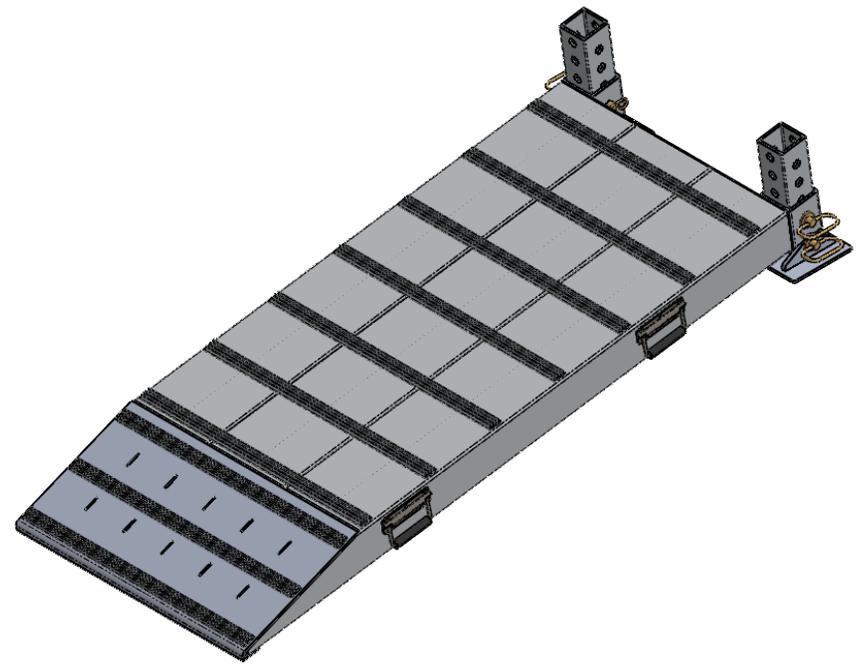
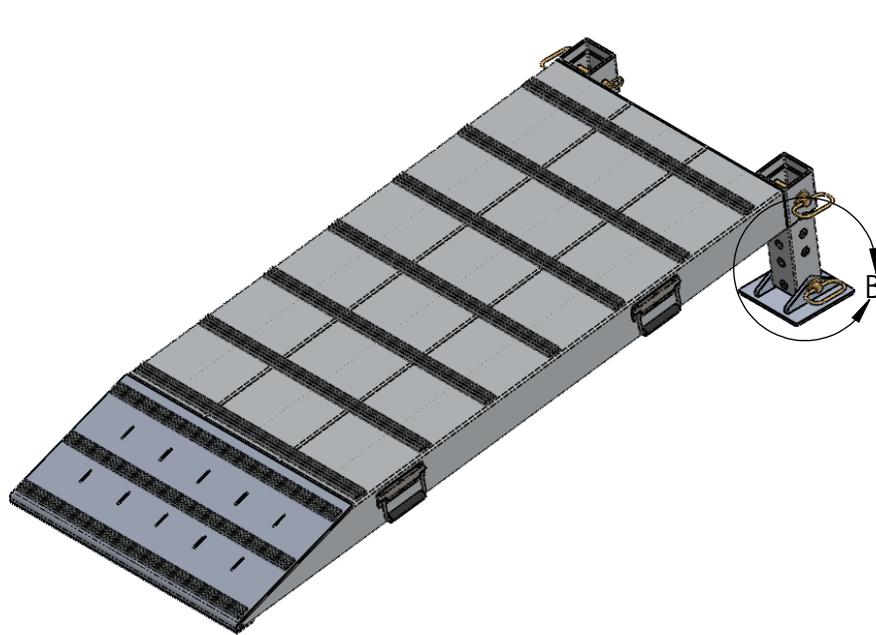
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DETAIL B



Ø.625 HOLE
IN CENTER FOR CONCRETE
FASTENER IF DESIRED.



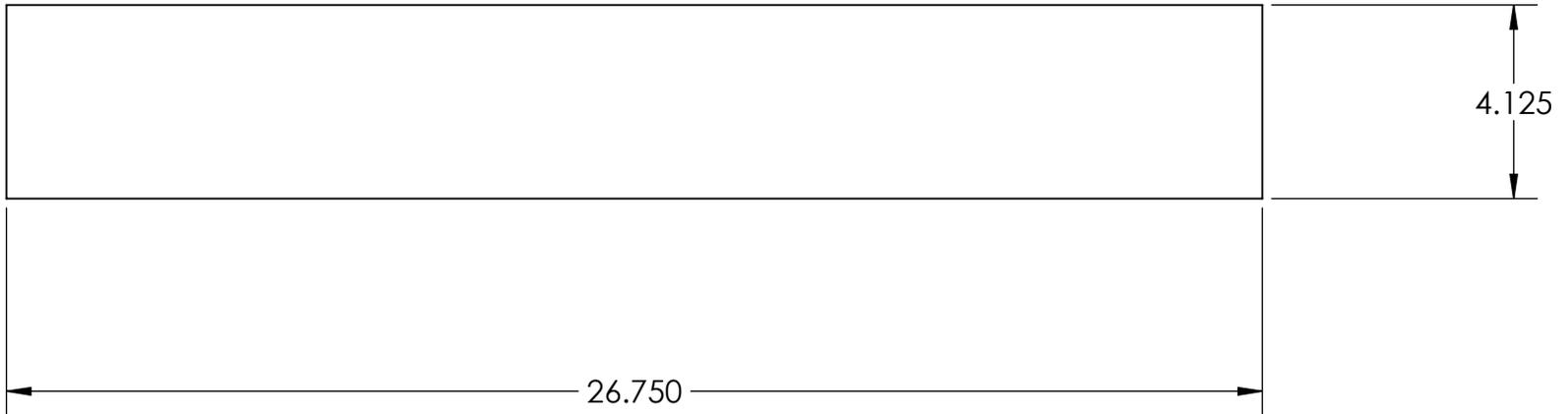
DESCRIPTION:
S 40 27 066 RISER

SHEET 8 OF 10



SPECIFICATIONS		PART #		
LENGTH	66"	S 40 27 066 RISER		
WIDTH	27"			
HEIGHT	6 1/16" - 12"	MATERIAL: -	10/14/2022	REV
CAPACITY	40,000 LBS		QUOTE #	-
WEIGHT	112 LBS EACH		PATENT #: -	

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DESCRIPTION:
Q10113 TUBE CAP



DRAWN BY: MNL

SPECIFICATIONS		PART #	
LENGTH	.150 X 4.125 X 26.750	Q10113 TUBE CAP	
WIDTH	-	MATERIAL: 5052-H38	
HEIGHT	-		
CAPACITY	-	PATENT #: -	
WEIGHT	-		

10/14/2022 REV
QUOTE #

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Q10114 MAKES ONE RAMP

QTY.	LENGTH	DESCRIPTION	NOTES	MATERIAL PART #
3	65.224	Default		AL5050
1	.125 X 15 5/8" X 26.875	Q10114 FOOT PLATE	MESSER - BEND	AL7020
2	4.000	Q10114 3.563sq x .250" LEG BRACKET	MACHINE	AL4011
10	26.250	Q10114 TALL CLEAT		AL6076
1	.150 X 4.125 X 26.875	Q10114 TUBE CAP		AL7021
2	11.250	Q10114 3sq x .235 LEG TUBE	MACHINE	AL4010
2	.250 X 7.000 X 7.000	Q10114 FOOT BASE PLATE	MESSER	AL7012
4	.375 X 2.174 X 6.000	Q10114 FOOT SIDE PLATE	MESSER	AL7006
4		.75" x 4.25" HITCH PIN	-	FW1003 (PARTS-STAND-PIN)
4		HAIR PIN		FW1004 (PARTS-HITCH-PIN-CLIP)
1	26.875 X 2.000	Q10114 BOTTOM NOSE PLATE	MESSER	AL7020
4	-	Q8550 STAINLESS STEEL DROP HANDLE		HW1046
16	-	3/16" STAINLESS STEEL RIVET	SSB6-6S - .251-.375" GRIP RANGE	H1410

DESCRIPTION:

SHEET 10 OF 10



DRAWN BY: MNL

SPECIFICATIONS		PART #		
LENGTH				
WIDTH				
HEIGHT				
CAPACITY				
WEIGHT				
		MATERIAL:	10/14/2022	REV
		PATENT #:	QUOTE #	

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